

Produce RPC Label Requirements

Reusable containers are the smarter way to move perishables through the supply chain. They provide superior product protection, efficiencies at every node in the supply chain and reduce the amount of packaging and product waste created. Tosca works very hard to deliver the highest quality, food-safe containers to our customers. After every use, we inspect, wash, and sanitize our containers in accordance to our food safety policies in order to obtain one of the world’s most stringent food safety management standards, ISO 22000 certification. The established procedures within our food safety system ensure we are providing food safe reusable packaging for the perishable food supply chain.

Use of qualified labels on reusable packaging is critical in achieving a successful trip through the supply chain. Tosca has developed facestock & adhesive requirements to ensure the appropriate selection and application of labels for Tosca reusable plastic containers (RPCs). These requirements and best practices will help ensure the label will adhere to the RPC during the supply chain journey, yet be removed during wash without leaving any residue that could compromise our RPC or wash process.

Facestock & Adhesive Raw Material and Performance Specifications - Produce

| Facestock | Adhesive | Minimum Application Temperature | Service Temperature Range | Typical Loop Tack Adhesion to Polypropylene | Customer Performance Requirement | Wash Center Performance Requirement | Federal Regulatory Approval |
|----------------------------------|---|---------------------------------|---------------------------|---|----------------------------------|--|------------------------------|
| 2.3 mil to 3.2 mil Polypropylene | Technicote AT333 UPM Raflatac RP45 Ricoh G12 Spinnaker B122F | -20 Minimum | -20F to 160F | 3.1 to 5.5 lbs | 98% adherence post 30 days | One pass removal No adhesive residue on RPC No excessive adhesive build up on washline | FDA 21 CFR 175.105 Compliant |

Only substrate/adhesive combinations outlined above may be used on Tosca produce RPCs. All other products or combinations are to be considered un-approved. Labels found to be out of specification will not be recommended for use and the label supplier will be removed from the approved label supplier list, if applicable. Customers using labels not on the approved label supplier list will be contacted so that they can convert to an approved label supplier. If requested by the customer, the label in use can be requested for qualification through the Label Application Process listed in this document.

Label Qualification

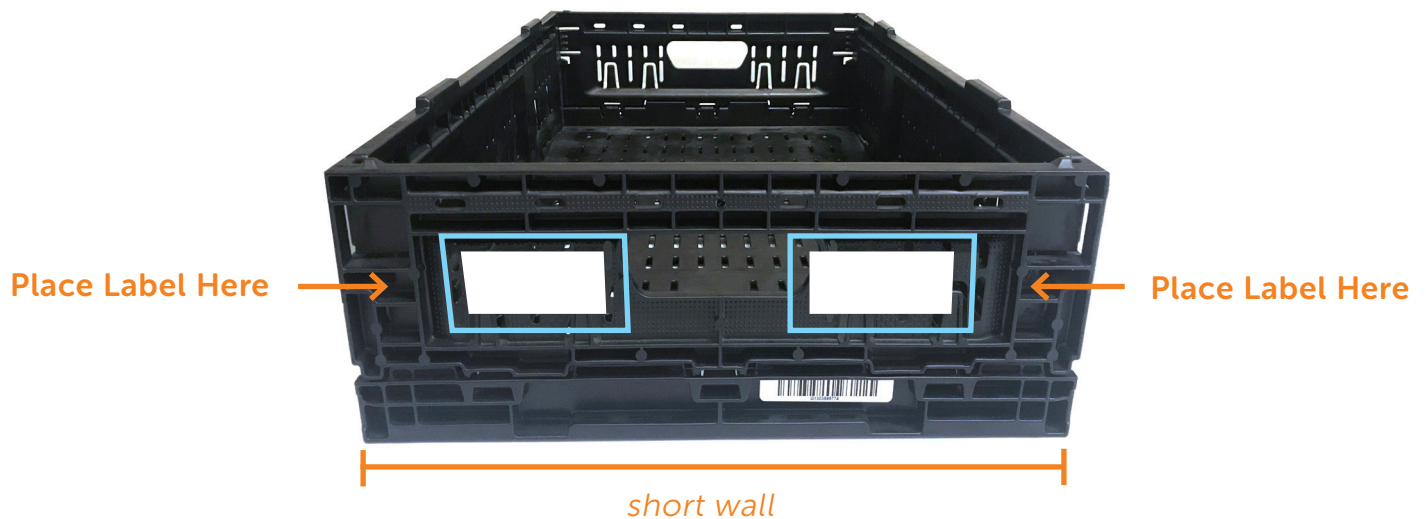
To qualify a label for use on Tosca RPCs and to be added to the Approved Label Provider list, complete the Label Qualification Form found at this link (www.toscaltd.com/labelqualify) For any questions, please contact Tosca at LabelDevelopment@toscaltd.com.

Approved Label Placement

Placement of labels is critical to successful removal. All Tosca RPCs have been engineered with a specific texture pattern on the short walls for successful adherence throughout the supply chain and subsequent removal in our wash facilities.

Placement Guidelines:

- Labels should only be applied to the short end walls
- Labels should not wrap around handle
- Labels should not be applied on the long side panels, bottom or inside the RPC
- Proper pressure during application is critical in achieving required label adhesion
- Labels cannot interfere with hinges
- Labels cannot be placed on corners or impact opening and closing of the RPC



Labels can be applied on either side of the handle but the entire label must remain within the blue outline. Labels should only be applied to the short walls of the produce RPCs - 6408, 6411, 6413, 6416, 6419, 6423, 6425, and 6428.

Approved Label Providers for Tosca Produce RPCs

| Company | Contact | Phone Number(s) | Email | Product Code | Print Type |
|--------------------------|----------------------|-----------------------------------|-------------------------------|---|------------|
| Heartland Label Printers | Jason Steenbock | O: (920) 687-4253 C: 920-619-1885 | jsteenbock@hrtlp.com | Ricoh LES G12 | Direct |
| CFS | Bill Price | O: 512.327.5991 C: 512.680.4520 | bprice@cfstexas.com | HCWT-TT-PP-TGP | Thermal |
| CFS | Bill Price | O: 512.327.5991 C: 512.680.4520 | bprice@cfstexas.com | HCWT -DT-PP-TGP | Direct |
| The Sourcing Group | Jeff Chaplin | O: 803.996.9279 C: 803.331.3234 | jchaplin@thesourcinggroup.com | PTI | Direct |
| GemEtytec | Jose Guadalupe Perez | O: 001.52.477.700.0417 | Guadalupe.Perez@gemetytec.com | PB/101X51R3 | |
| DRG | Paul Forsythe | O: 928.348.2501 C: 928.651.3370 | paul.forsythe@drgtech.com | TT4-2-STD-3IN | Thermal |
| DRG | Paul Forsythe | O: 928.348.2501 C: 928.651.3370 | paul.forsythe@drgtech.com | DT4-2-STD-3IN | Direct |
| Etiflex | David Sosa | O: (81) 8333-4802 | www.etiflex.com.mx | 2176F RI-757/40 PP CAVITATED GLOSS WHITE TC /AP901/WG62 | Thermal |
| Total Coding | Skyler Powers | C: 417.389.6999 | skyer@total-coding.com | TCB122F | Direct |
| Corner Image Packaging | Mike Ellis | C: 949.293.0062 | mike@cornerimagepkg.com | Ricoh 140LDS/LES | Direct |
| Corner Image Packaging | Mike Ellis | C: 949.293.0062 | mike@cornerimagepkg.com | Technicote 86152 | Direct |
| Corner Image Packaging | Mike Ellis | C: 949.293.0062 | mike@cornerimagepkg.com | Technicote 992601 | Thermal |
| Productive Label | Matt Hay | C: 661.295.6911 | matt@cornerimagepkg.com | Ricoh 140 LDS/LES G12 | Direct |
| Cool Pak | Jim Gross | C: 805.856.8274 | jgross@cool-pak.com | Ricoh 140 LDS/LES G12 | Direct |
| Cool Pak | Jim Gross | C: 805.856.8274 | jgross@cool-pak.com | Technicoat 86152 | Thermal |
| Label and Barcode, Inc | Phil Smith | C: 541.914.2837 | phil@labelandbarcode.com | Ricoh 140 LDS | Direct |
| Labels On Demand, Inc | Deanna Bartholomew | C: 714.508.0323 | orders@labelsondemandinc.com | Spinnaker 0041911 | Thermal |