



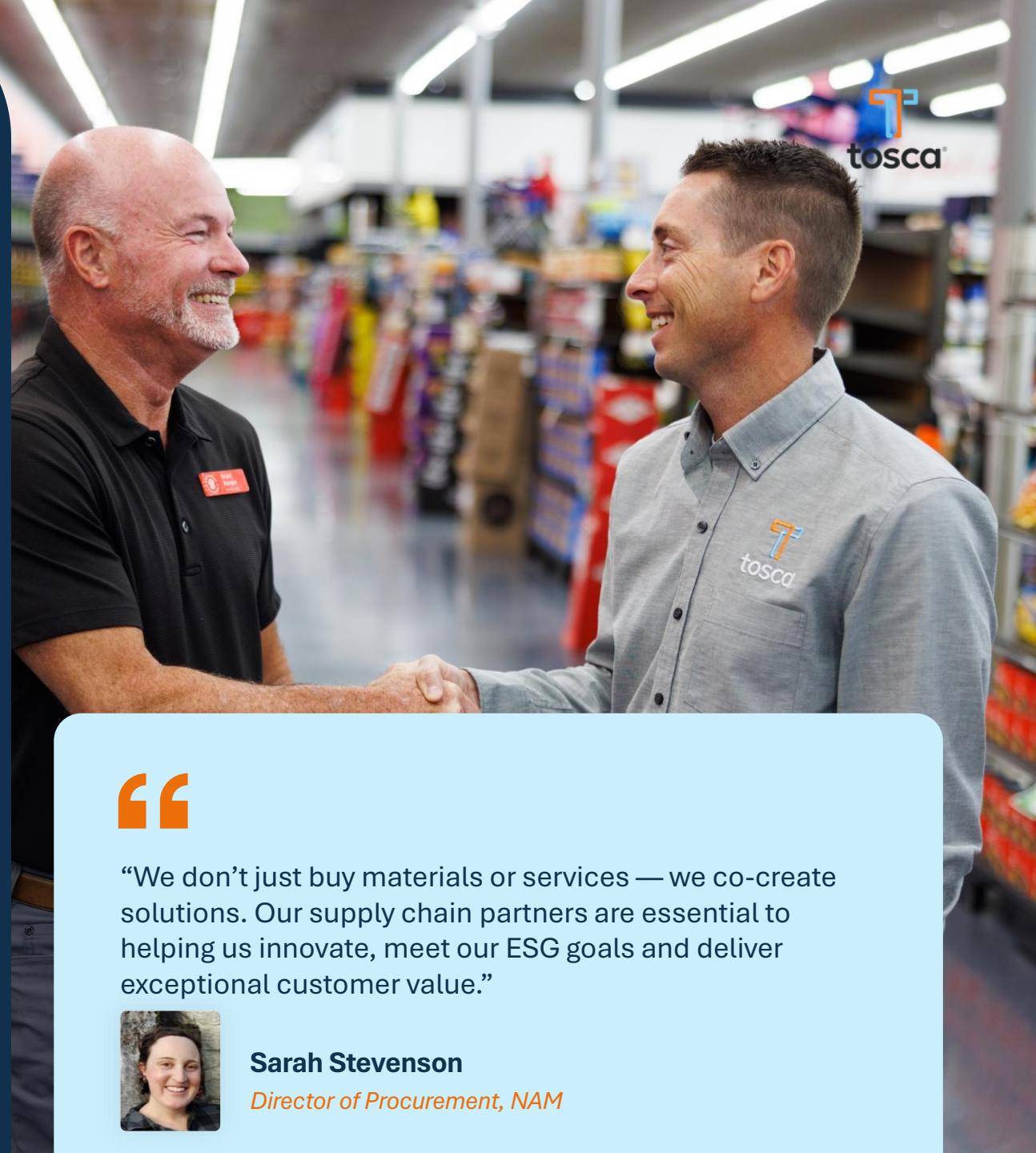
Tosca's Circular Supply Chain

Tosca's circular supply chain:

A partnership that powers progress

Our circular economy doesn't end with our products — it's embedded in how we work with suppliers across our entire value chain.

At Tosca, we see our suppliers as an extension of our own operations. These relationships are more than transactional. They're based on shared values, transparency and continuous improvement. By collaborating with critical partners — from raw material providers to logistics providers to regrinders — we ensure our sustainability standards are upheld at every step.



"We don't just buy materials or services — we co-create solutions. Our supply chain partners are essential to helping us innovate, meet our ESG goals and deliver exceptional customer value."



Sarah Stevenson

Director of Procurement, NAM

A circular system built on strong partnerships

Our supply chain is a dynamic network of critical third parties working in sync to help reduce waste, extend product life and deliver impact. We apply the same high standards to every critical partner through our Supplier Code of Conduct.

Tosca's critical supply chain partners include:

- **Raw material suppliers:** Providing inputs to both Tosca-owned and third-party manufacturers
- **Third-party manufacturers:** Producing a portion of our reusable packaging, supporting our focus on food safety, recycled content and innovation
- **Asset conditioning services:** Sorting, repairing and washing our assets to keep them in circular use for as long as possible
- **Logistics providers:** Planning efficient, sustainable transport and serving as our frontline representatives with customers
- **Plastics regrinders and recyclers:** Maintaining closed-loop systems and quality control
- **Waste providers:** Supporting proper recycling, disposal and circular material flows
- **Capital goods manufacturers:** Building the machines that comprise our wash lines



CASE STUDY

Designing for durability | Rehrig (U.S.)

In partnership with Rehrig Pacific, one of our key manufacturing partners, Tosca is developing solutions that protect food quality, reduce waste and promote safe handling across the supply chain. Rehrig Pacific continues to innovate through the use of food-grade materials that preserve freshness and safety, incorporating up to 100% recycled content in some products and exploring alternative materials that lower environmental impact without sacrificing durability. Together, we're also integrating next-generation technologies such as track and trace devices and smart labeling into our packaging designs.

As part of our commitment to circularity, Tosca partners with Rehrig Pacific to source RPCs that contain on average 39% recycled material and are fully recyclable at end of life. The pallets we procure from Rehrig Pacific also incorporate up to 30% regrind in the sheet for a total of 6.5% recycled content per pallet.

This collaboration is a key part of how Tosca delivers durable, sustainable packaging for some of the world's largest grocery and supply chain companies.



6.5%

OF EACH PALLET IS MADE FROM RECYCLED MATERIAL, ACHIEVED THROUGH REHRIG'S PALLET DESIGN THAT USES 30% REGRIND IN THE SHEET.



Designing for circularity means solving for performance, safety and sustainability all at once. We're proud to create packaging that can live many lives while protecting what matters most."



Marc Scott,
*Senior Vice President,
Logistics Solutions, Rehrig*

CASE STUDY

Wash centers | S&K

Tosca's wash centers keep our assets in circulation — clean, safe and ready for reuse. Our partner of 18 years, S&K, exemplifies how this process can be both sustainable and operationally excellent.

S&K has built its operations around a clear sustainability strategy, combining investments in renewable energy, electrification, water efficiency and process automation. Their modern facility, built just five years ago, was designed to meet all current standards and requirements, and they've continued to raise the bar since.

Two years ago, S&K installed 600 solar panels on the roof, now supplying up to 60% of the site's electricity needs during the summer months. The company is also conducting a full review of its energy consumption to further optimize efficiency and transition away from gas. On the operations side, they will implement AI-supported robotics to automate the input line of the washing process while keeping manual inspection in place for quality assurance.

S&K's facility draws water from a 170-meter-deep well, purifies it on-site and keeps chemical use to a minimum. Plans are underway to install larger tanks to preheat water using renewable electricity. An external partner continuously monitors water quality to ensure compliance and efficiency.

Beyond their own operations, S&K also supports customers in improving packaging recyclability, reducing wrapping foil and working with recycling partners to close the loop across the supply chain.



Every time an asset comes through our center, it's a chance to extend its life, ensure quality and reduce waste.”

Wiebe Swieringa

S&K

CASE STUDY

Logistics | NordLogis

Our logistics partners ensure that Tosca's assets get where they need to go, efficiently and reliably, and represent the Tosca brand to our customers every day.

One of our EMEA-based partners, NordLogis, has gone above and beyond by investing in a modern fleet and smart technologies to reduce emissions, cut fuel consumption and benefit from eco-toll incentives across Europe. With truck models meeting the highest Euro 6 standards, NordLogis not only ensures efficiency but also secures eco-discounts in countries such as Germany, Denmark, Austria and Switzerland, where tolls are linked to emission categories.

They also serve as a feedback engine for Tosca. Drivers receive eco-driving training to maximize efficiency and reduce emissions, relay on-the-ground insights and act as brand ambassadors with our customers. The fleet includes three electric trucks, supported by on-site chargers and solar-powered facilities.

KEY IMPACT:

2

AVERAGE TRUCK AGE, ENSURING EFFICIENCY AND LOWER EMISSIONS



CO₂ Reporting

VIN-BASED AND INDEPENDENTLY CERTIFIED FOR LARGE CLIENT TRANSPARENCY

3

ELECTRIC TRUCKS IN OPERATION, SUPPORTED BY SOLAR CHARGING INFRASTRUCTURE



AI-driven route

PLANNING SYSTEM LAUNCHING IN 2026 TO FURTHER OPTIMIZE FLEETS AND REDUCE EMPTY MILES



It's a two-way partnership with Tosca — they count on us to be reliable and responsive, and we count on them for smarter, more sustainable logistics.”

Damien Denkowski

NordLogis

CASE STUDY

Regrinder | B&J Parr

Regrinding is a critical step in Tosca’s circular economy — and B&J Parr, our U.K. based partner, helps make it possible. Today, B&J Parr employs over 60 people and has invested in state-of-the-art processing machinery, making them a major independently-owned business in the recycling sector.

B&J Parr processes Tosca’s end-of-life plastic assets and ensures the material can re-enter the supply chain without compromising quality. They maintain Tosca-specific regrind streams separately, preserving traceability and quality assurance for reuse. Scrap parts are carefully unloaded, sorted by material type, granulated in dedicated batches and then compounded into pellet form in 20-tonne lots. The resulting material is shipped to select manufacturing partners across Europe, where it’s transformed into new reusable assets. Beyond their technical expertise, B&J Parr demonstrates leadership by aligning with Tosca’s standards and showing transparency across their operations.



With more than 18 years of collaboration between us, we work as trusted partners in advancing Tosca’s ability to maintain a strict closed-loop approach to ensuring their products are available to be continuously built back into new products.”

Bev Parr, Owner

BJ Parr



Learn more at
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